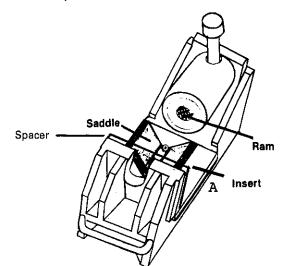
## DRIVEMASTER CHAIN ADAPTERS

In order to handle numerous sizes of chains with one base tool, adapters are required. There are several adapter sets available. Each adapter set is made up of 4 components - insert, ram saddle, and spacer.



Tool is 20 in. long, 6 in. wide and 6 in. high.

Tool weighs about 55 lbs. without hand pump.

Cylinder Capacity is 30 tons.

Complete Assembly/Disassembly Procedures will be listed on tool.

There are 3 spacers (B.C&D.) Refer to the following adapter list to determine which spacer is required for a specific chain. B.C.&D. are spacers for shorter chains.

The (A) insert is easily removed with a snap ring located on the bottom of the drivemaster tool. Refer to instructions below.

#### Ram

There are 6 rams (R1, R2, R3, R4, R5, R6). Refer to the following adapter list to determine which ram is required for a specific chain.

The ram is attached with two screws.

#### Saddle

There are several saddles available. Refer to the following adapter list to determine which saddle is required for a specific chain.

The saddle is easily removed by loosening the screw in the Center of the saddle. All orders should be placed through the T&D Machine Corp.

When ordering Drivemaster refer to the following adapter list to determine which spacers rams, and saddles are needed.

WHEN ORDERING, ALWAYS SPECIFY WHICH CHAINS WILL BE HANDLED!

(A) insert is removable in case you are using the Drivemaster for several different chains. You can order additional (A) inserts and mount different saddles and spacers on each, allowing you to change from one chain to another by simply pulling the spring ring on the bottom and slide out one (A) insert and slide in another.

# **DRIVEMASTER CHAIN ADAPTERS**

Chain Numbers	Insert - Ram - Saddle = Adapter Set
CHAMP NO. 3 R514, 1030, R1033, R1035, 1037	C - R3 - S1 = No. 9
RX238	B - R4 - S3 = No. 6
R362, R432, 3120 CM	D - R1- S2 = No. 13
R506	D - R1 - S4 = No. 14
A520	D - R2 - S5 = No. 17
578	D - R1 - S6 = No.15
R588, R778	D - R1 - S18 = No. 16
RO635	* A - R6 - S17 = No. 5
A1204	*A - R6 - S7 = No. 2
RO1205	*A - R6 - S8 = No. 3
R01207	*A - R6 - S9 = No. 4
1240,1244, RX1245, R1248	B - R4 - S10 = No. 7
X1343, X1345	*A - R5 - S11 = No. 1
AX1568	C- R3 - S12 = No.10
B3112, R3112	D - R2 - S13 = No.18
B3113	C- R2 -S14 = No. 8
3125	C - R4 - S12 = No.12
3140	D - R2 - S15 = No. 20
3160CM	D - R2 - S14 = No.19
3180	C - R3 - S16 = No.11
8530	C - R4 - S19 = No. 21
8510	C- R3 - S21 = No. 23
WH6137	D - R4 - S23 = No. 25
3403	D - R2 - S24 = No. 26
WH124, WH106	C - R2 - S25 = No. 27
WH132	*A- R4 - S19 = No. 28
1706	*A- R4 - S27 = No. 29
R2397 M14 Chabelco	C- R4 - S29 = No. 30
SX150 SXA15O	*A - R4 - S30 = No. 31
WH6157 or WHA6157	*A - R4 - S23 = No. 32
P17829	D - R2 - S1 = No. 33

<sup>\*</sup>Basic Plate Integral Part of Frame

### WHEN ORDERING TOOLS ALWAYS SPECIFY WHICH CHAINS WILL BE HANDLED!

(Drivemaster will handle some chains that are not listed if overall- pin length is less than 6  $\frac{1}{2}$ ".)